

PRIMABAKE STAR

Specification sheet V7

Primabake Star is a **food baking paper** made from virgin pulp with both surface sized with silicone.
A Release paper for baking applications with excellent heat stability, and is additionally hygienic and greaseproof.

Typical end-use

An environmentally friendly baking paper **reusable** and provides excellent heat stability.
 It has a wide variety of uses including industrial applications such as bakeries and professional restaurants as well as being ideal for domestic household use.

INCREASING
NUMBER OF BAKES
Varies upon baked goods, time, temperature and operators.



Regulation and food contact approval

Meets regulatory international requirements on the food contact.
 Statement compliance available for download on the page CERTIFICATION / Download certificates / Declaration of compliance.
FSC® & PEFC® on request.

| Specifications | | | | | | |
|--|---------------|------------------|---------------|------------|-------|-------------|
| Property | Test Method | Unit | Typical value | | | |
| Grammage | ISO 536 | g/m ² | 39 | | 41 | |
| Shade | | / | White | Unbleached | White | Unbleached* |
| Moisture | ISO 287 | % | 4.0 | 4.0 | 4.0 | 4.0 |
| Thickness | ISO534 | µm | 48 | 48 | 50 | 50 |
| ISO Brightness | ISO 2470-1 | % | >76% | / | >76% | / |
| Bursting Strength after heating (200°C /20 mn) | ISO 2758 | kPa | ≥95 | ≥95 | ≥ 105 | ≥ 105 |
| Water Absorbency Cobb 60 | ISO 535 | g/m ² | 13 | 13 | 13 | 13 |
| Oil Absorbency Cobb 60 | SCAN -P 37-77 | g/m ² | 1.3 | 1.3 | 1.3 | 1.3 |
| Sponge cake 8 min/225 °C | PDL method | g/m ² | ≤20 | ≤20 | ≤20 | ≤20 |
| Pretzel test | PDL method | / | OK | OK | OK | OK |

| Paper tolerances | |
|----------------------------------|---|
| Grammage: ± 1,5 g/m ² | Water Absorbency Cobb 60: +1,5 g/m ² |
| Thickness: -2/+3 µm | Oil Absorbency Cobb 60: + 2,7 g/m ² |

| Available in reel and sheet | | | |
|-----------------------------|------------------|--------|-------------|
| Reel | | Sheet | |
| Min. reel diameter | On demand | Box | 500 or 1000 |
| Max. reel diameter | 115 cm | Packet | 500 |
| Cores | 70/76/120/152 mm | | |

| Finished goods tolerances | |
|---|-------------------|
| Width customer tolerance: (- 2mm,+ 0) | Size: (- 2mm, +0) |
| Mill splice: Maxi 1 per reel with at least 60% of the reels without | |
| Outer diameter: (- 3 / + 1 cm) Length (0/+200 m) | |

* Unbleached shade validated with the customer

Measurements made according to the standards and norms in place at time of publication.
 Please contact your sales representative for more details.

Date: 1st December 2022

Validated: Hervé BRUNET-JAILLY